

# Redundancy and Dependability Evaluation

EECE 513: Design of Fault-tolerant  
Systems

# Learning Objectives

- At the end of this lecture, you will be able to
  - Define combinatorial models of reliability
  - Evaluate the reliability of series, parallel systems
  - Evaluate reliability of non-series, parallel systems
  - Evaluate standby redundancy schemes
  - Model failures using the exponential distribution
  - Evaluate the reliability of TMR and TMR Simplex
  - Understand the pitfalls of single voter in TMR

# Why learn this stuff (again) ?

- Probability & statistics is at the heart of what we do in reliability
  - No such thing as a perfectly reliable system
  - Engineering design requires quantification of trade-offs and design choices
  - Failures are rare events (hopefully), so you need the tools of probability to reason about them
  - Modeling errors using statistical distributions is the de-jure model for evaluating systems

# Combinatorial Modeling

- System is divided into non-overlapping modules
- Each module is assigned either a probability of working,  $P_i$ , or a probability as function of time,  $R_i(t)$
- The goal is to derive the probability,  $P_{sys}$ , or function  $R_{sys}(t)$  of correct system operation
- Assumptions:
  - module failures are independent
  - once a module has failed, it is always assumed to yield incorrect results
  - system is considered failed if it does not satisfy minimal set of functioning modules

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# Reliability of series systems



- Reliability  $R_i$  = Prob that component  $i$  works
- Reliability  $R_s$  = Prob that system works

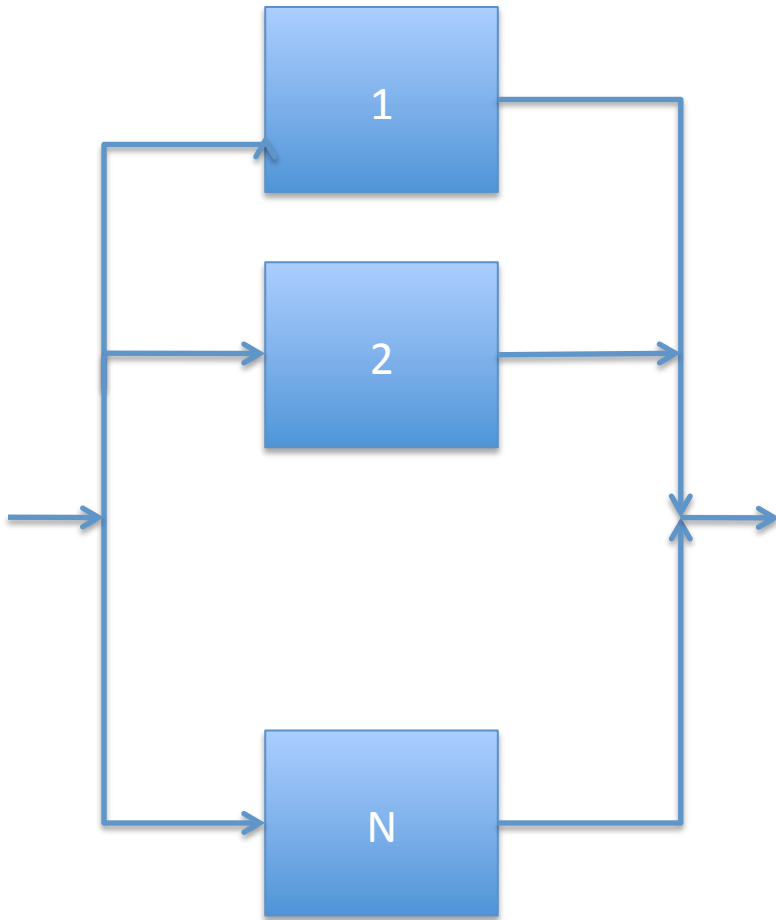
Assume that components fail independently.

Component  $i$  fails with probability  $p_i$ .

$R_i$  = Prob that comp.  $i$  works =  $1 - p_i$

$R_s$  = Prob that system works =  $R_1 \cdot R_2 \cdot R_3 \dots R_n = \prod R_i$

# Reliability of parallel systems



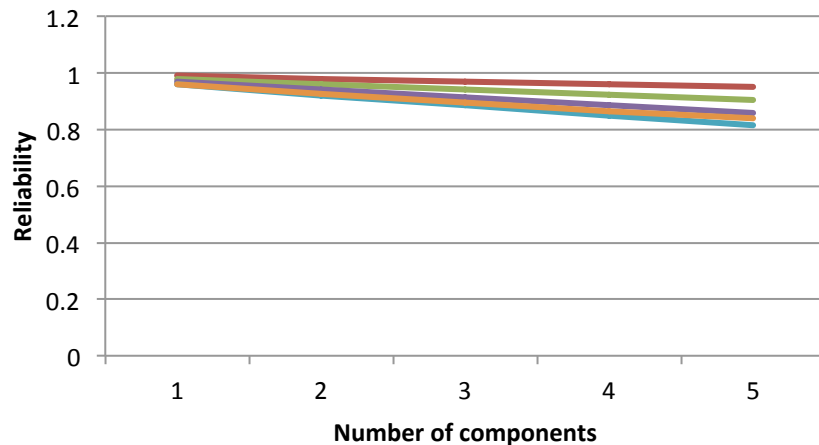
- Assume that components fail independently
- Probability that system works =

$$\begin{aligned} R_p &= 1 - \text{Probability of all components failing} \\ &= 1 - P_1 P_2 P_3 \dots P_n \\ &= 1 - \prod_0^n (1 - R_i) \end{aligned}$$

# Series-Parallel Effects

- Series system Reliability
- Parallel system Reliability

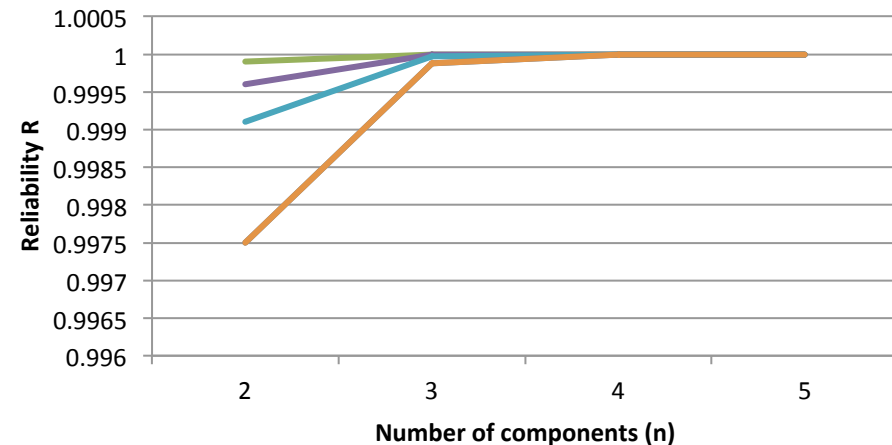
## Series System



— Ri = 0.99 — Ri = 0.98 — Ri = 0.97 — Ri = 0.96 — Ri = 0.95

Reliability decreases with N steadily

## Parallel system



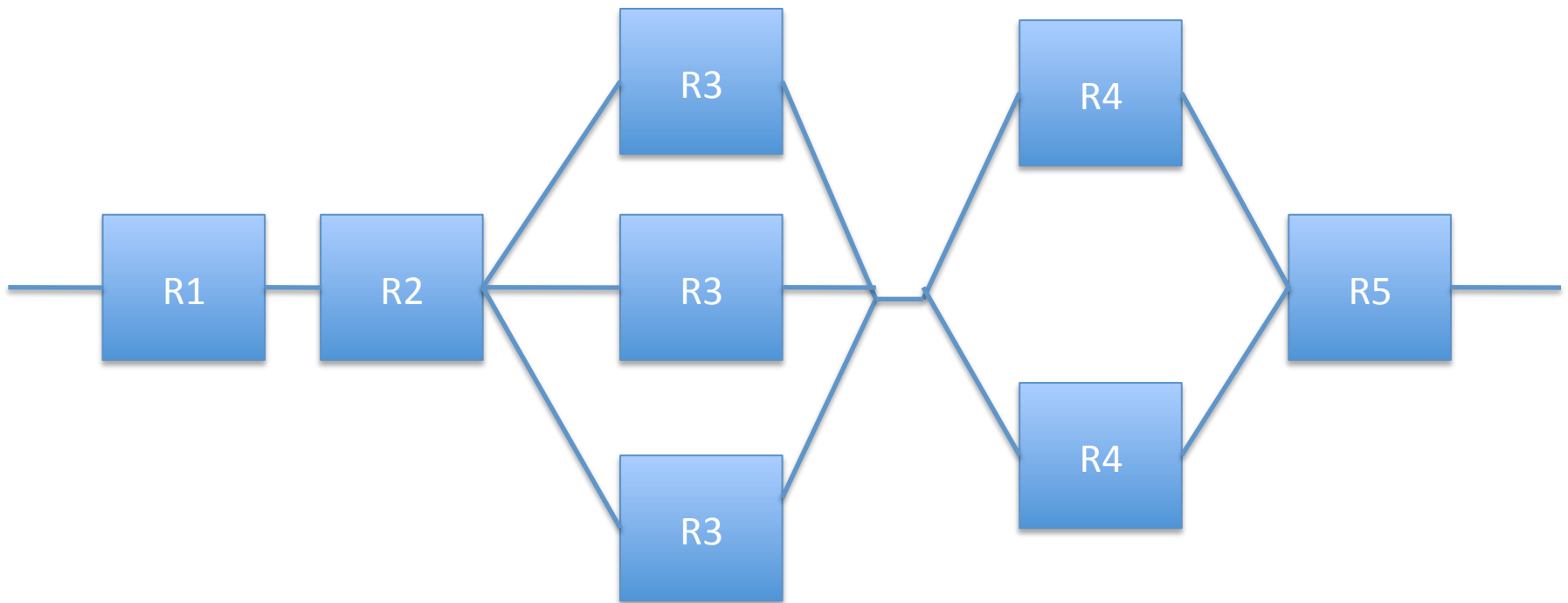
— Ri = 0.99 — Ri = 0.98 — Ri = 0.97 — Ri = 0.96 — Ri = 0.95

Reliability increases sharply with N



# Exercise

- Calculate the reliability of the following system

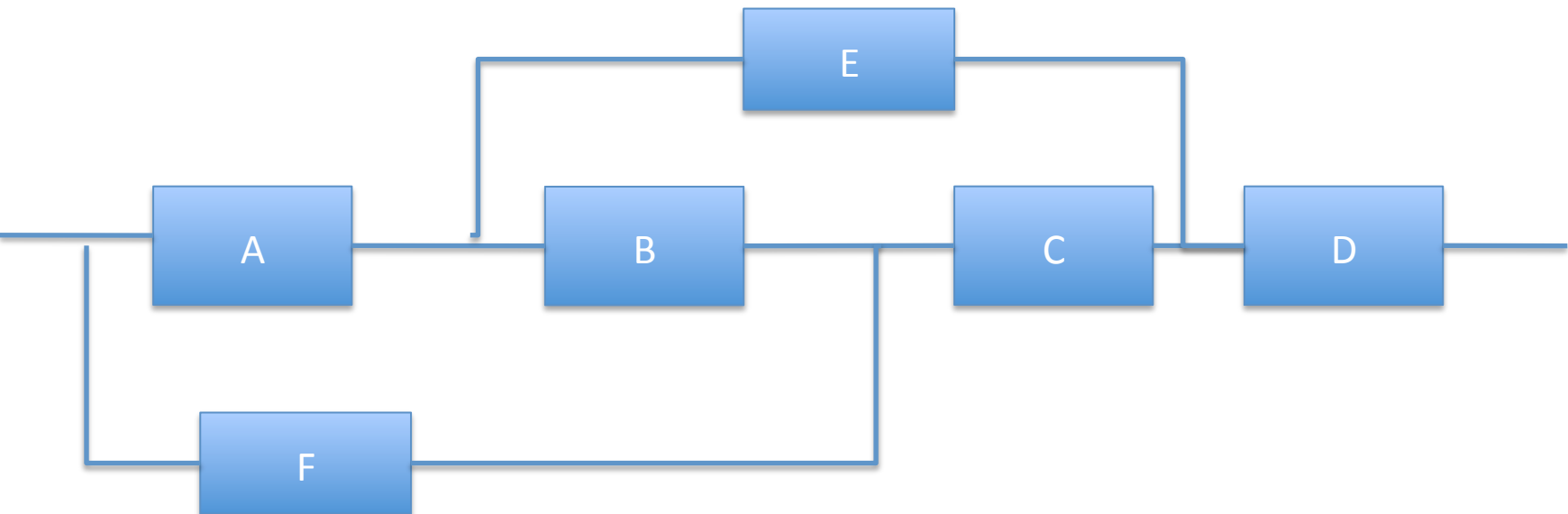


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# Non-Series Parallel System

- Consider the following system: It is neither a series nor parallel system. So how do we evaluate its reliability ?

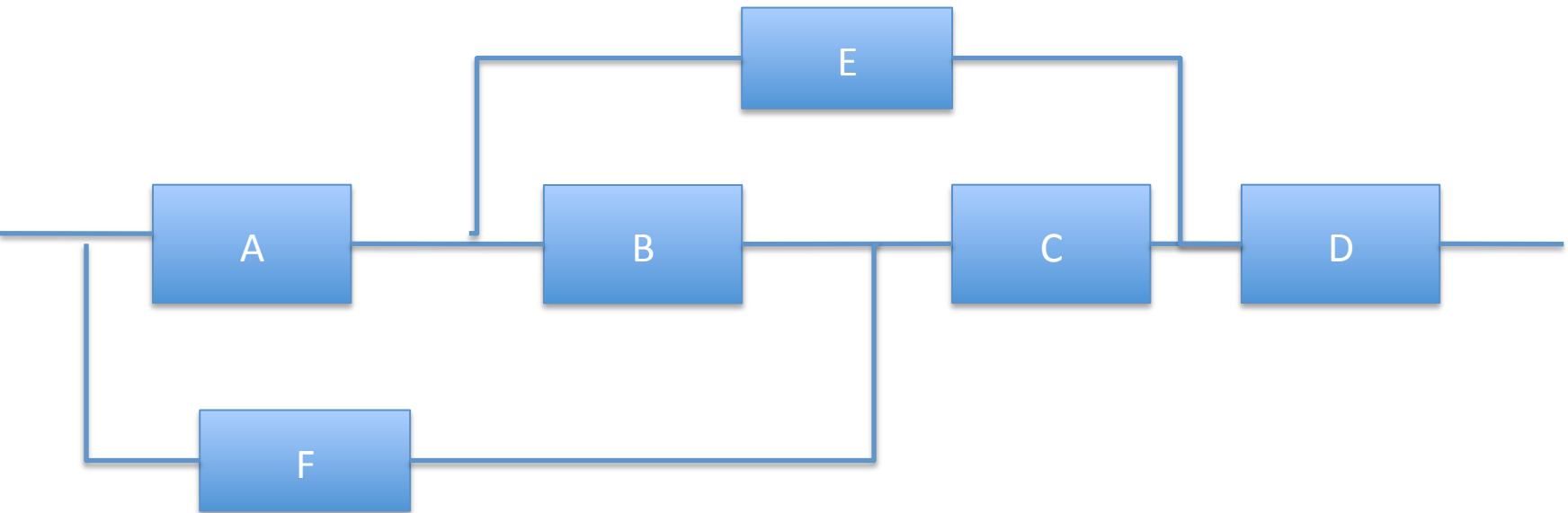


# Non-Series Parallel System - 1

Start by picking a module 'm' in the system

$$P(\text{sys works}) = P(\text{sys works} \mid m \text{ works}) P(m \text{ works}) + P(\text{sys works} \mid m \text{ fails}) P(m \text{ fails})$$

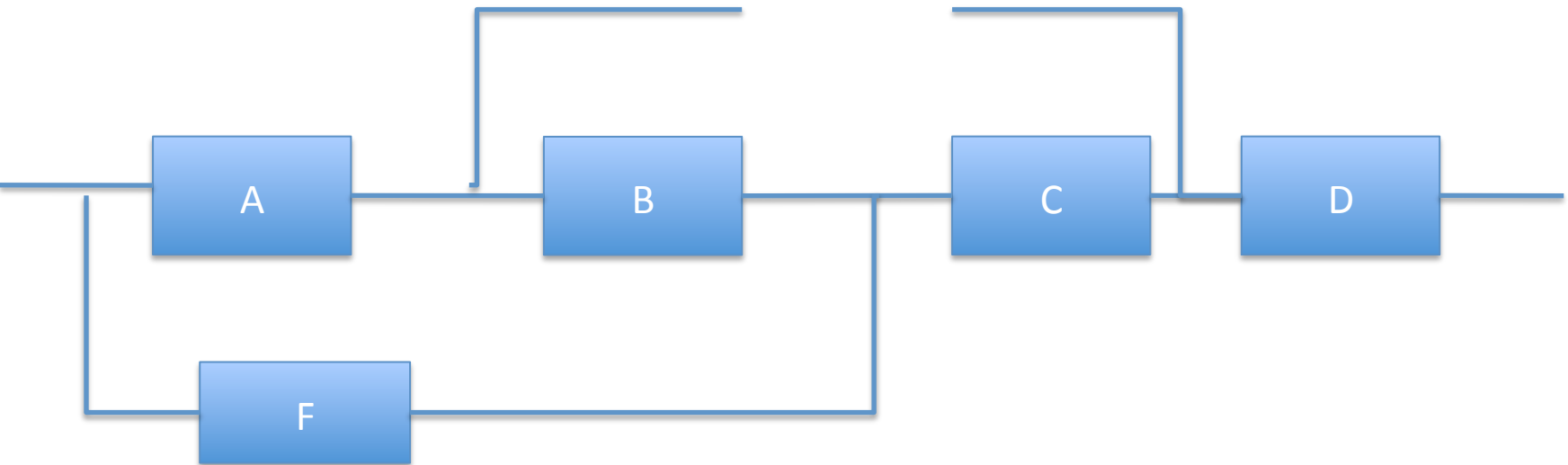
$$R_{\text{sys}} = P(\text{sys works} \mid m) R_m + P(\text{sys works} \mid m')(1 - R_m)$$



# Non-Series Parallel System - 2

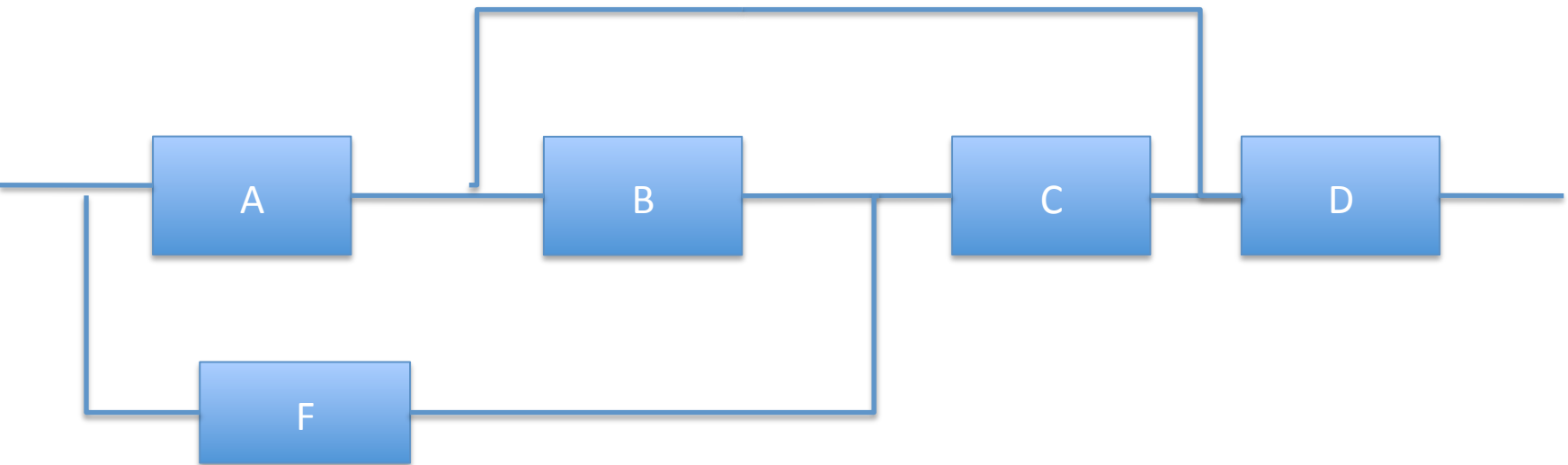
Pick 'm' to be module E. Consider the case where E fails. Then,

$$P(\text{sys works} | E') = [1 - (1 - R_A R_B)(1 - R_F)] R_C R_D$$



# Non-Series Parallel System - 3

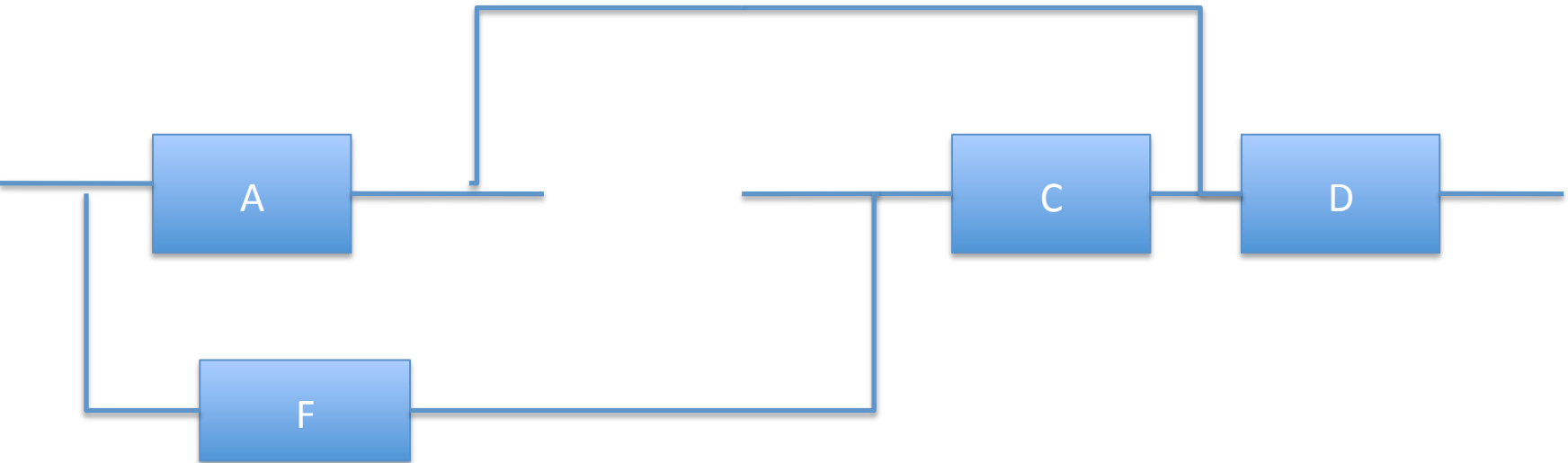
Now, consider the case where E works. This is equivalent to shorting the line. However, this does not make the problem any easier. So do the same thing again with a different module.



# Non-Series Parallel System - 4

Let's pick module B. When B fails,

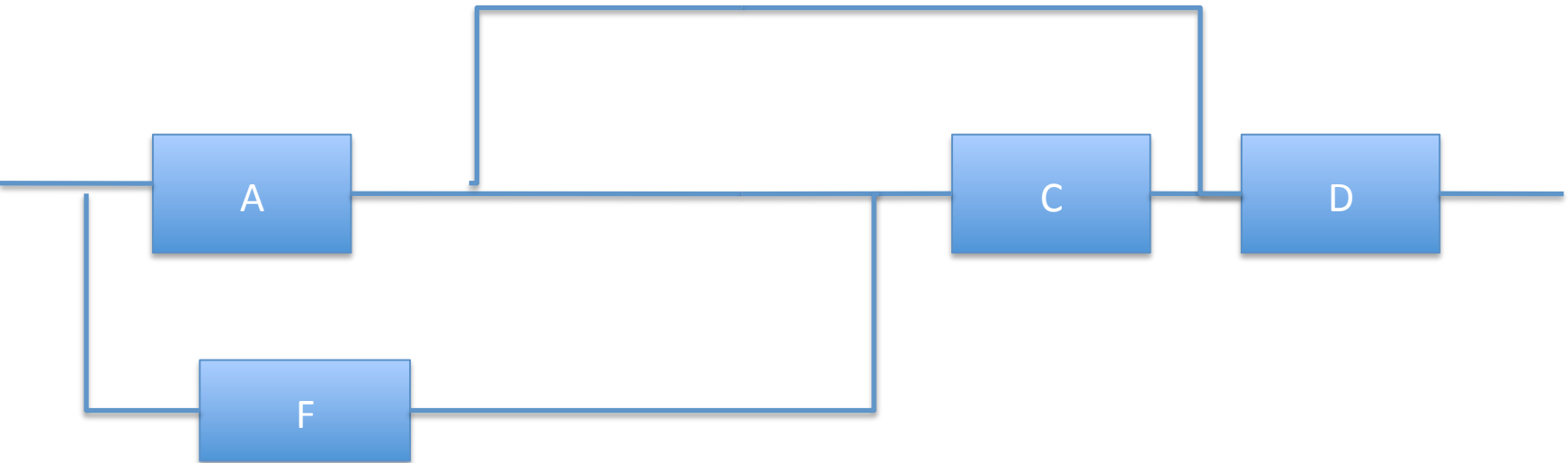
$$P(\text{sys works} | E \text{ and } B') = [1 - (1 - R_A)(1 - R_F R_C)] R_D$$



# Non-Series Parallel System - 5

When B works, it is still the same as before:

$$P(\text{sys works} | E \text{ and } B) = [1 - (1 - R_A)(1 - R_F R_C)] R_D$$





# Putting it all together - 1

$$P(\text{sys works} \mid E') = [1 - (1 - R_A R_B)(1 - R_F)] R_C R_D$$

$$P(\text{sys works} \mid E \text{ and } B') = [1 - (1 - R_A)(1 - R_F R_C)] R_D$$

$$P(\text{sys works} \mid E \text{ and } B) = [1 - (1 - R_A)(1 - R_F R_C)] R_D$$

$$\begin{aligned} P(\text{sys} \mid E) &= [1 - (1 - R_A)(1 - R_F R_C)] R_D [R_B + R_B'] = \\ &= [1 - (1 - R_A)(1 - R_F R_C)] R_D \end{aligned}$$

$$\begin{aligned} P(\text{sys works}) &= P(\text{sys works} \mid E) R_E \\ &\quad + P(\text{sys works} \mid E')(1 - R_E) \end{aligned}$$

## Putting it all together - 2

$$\begin{aligned} R_{\text{sys}} &= P(\text{sys works}) = \\ &[1 - (1 - R_A R_B)(1 - R_F)] R_C R_D (1 - R_E) \\ &+ [1 - (1 - R_A)(1 - R_F R_C)] R_D (1 - R_E) \\ &= [R_E R_D + R_C R_D - R_E R_C R_D][R_A + R_F R_C - R_A R_F R_C] \end{aligned}$$

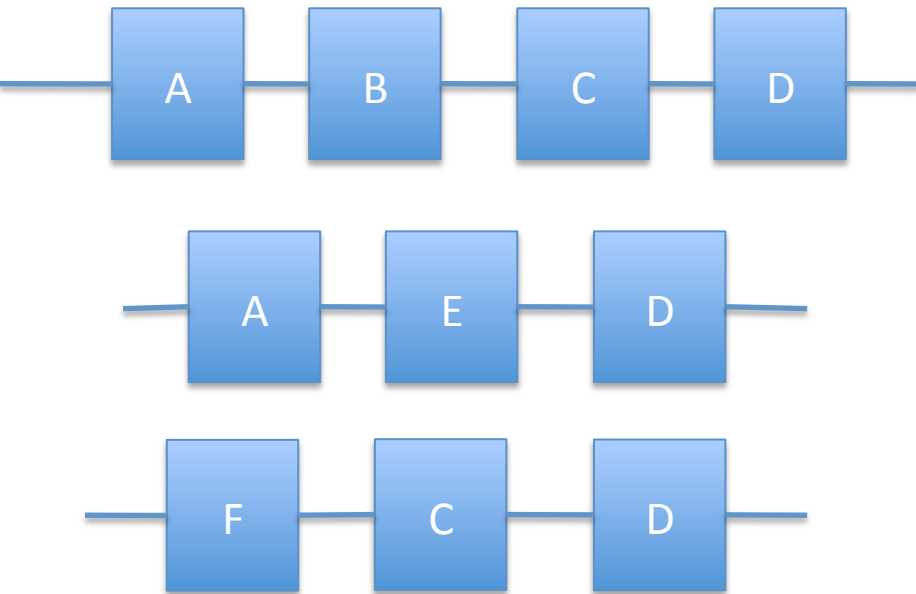
- Let  $R_A = R_B = R_C = R_D = R_E = R_F = R$ , then

$$R_{\text{sys}} = R^6 - 3R^5 + R^4 + 2R^3$$

# Some tips for non-series-parallel

- The above problem would have been much simpler if I'd picked module A initially
  - Try it yourselves, result should be the same
- Choosing the initial module is crucial.
- Heuristics:
  - Pick modules that are on as many paths as possible
  - Think about whether a single module prevents the system from becoming a serial/parallel system

# Non-series-parallel systems



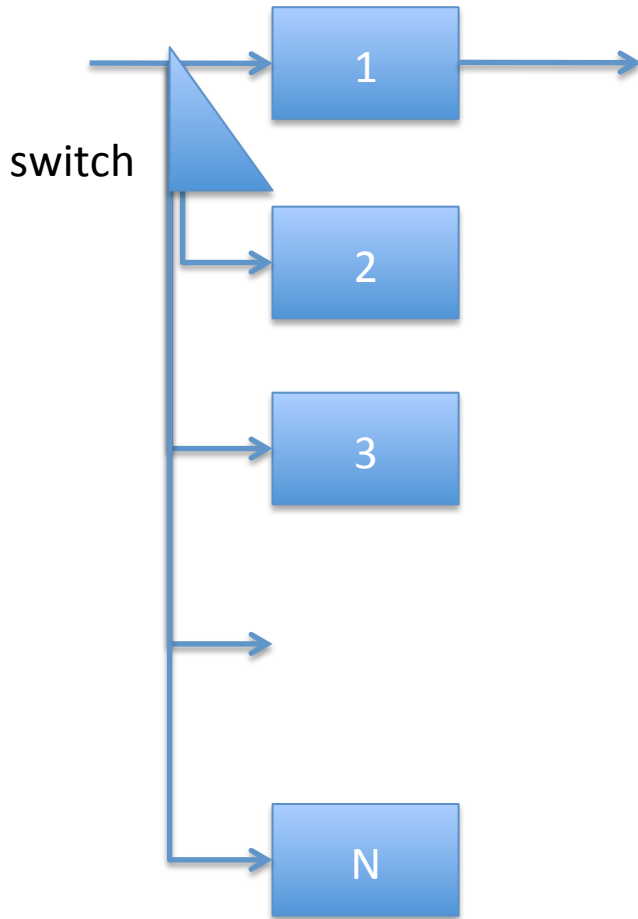
$$R_{sys} \leq 1 - (1 - R^4)(1 - R^3)(1 - R^3) \\ \leq 2R^3 + R^4 - R^6 - 2R^7 + R^{10}$$

- Sometimes all you want is an upper-bound on reliability
- Consider each path separately and treat it as a parallel system (of the paths)
- Why is it an upper bound ?

# Learning Objectives

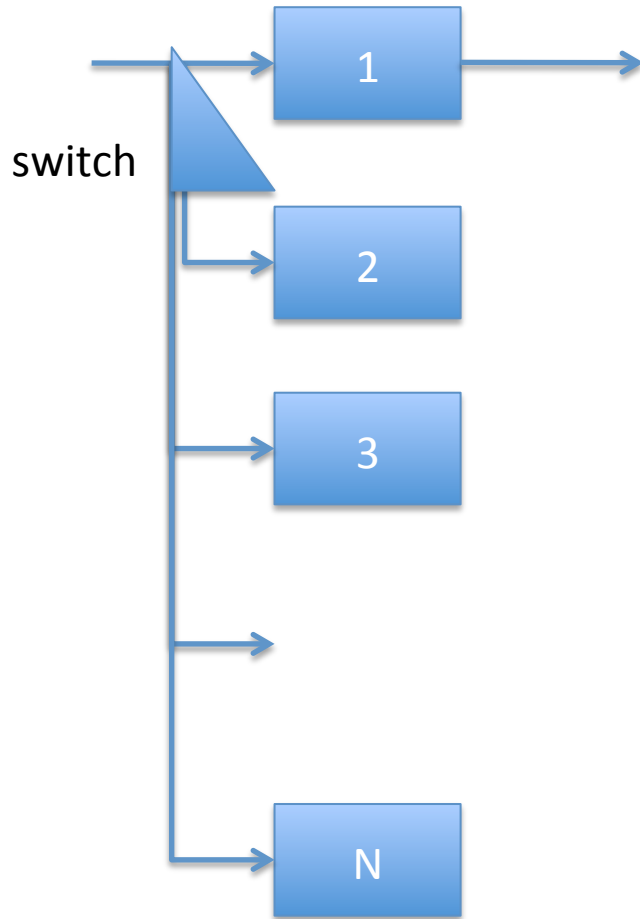
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# Standby Redundancy - 1



- Consider a parallel system in which another component is activated if and only if the current one fails. A switch detects failure of the system and reconfigures the system around it.

# Standby Redundancy - 2



Let each module have a reliability of  $R$ . Assume that failures are independent, and that the detection coverage of the switch is  $c$ .

$$R_{\text{sys}} = R_m + R_m \sum_{i=1}^{n-1} c^i (1 - R_m)^i$$

# Standby Redundancy - 3

- Consider a system with standby redundancy where each component has reliability 0.9. Assume that the coverage of the detection mechanism is 0.99. How many modules will you need to achieve a reliability of 0.999 ?



# Standby Redundancy : Coverage

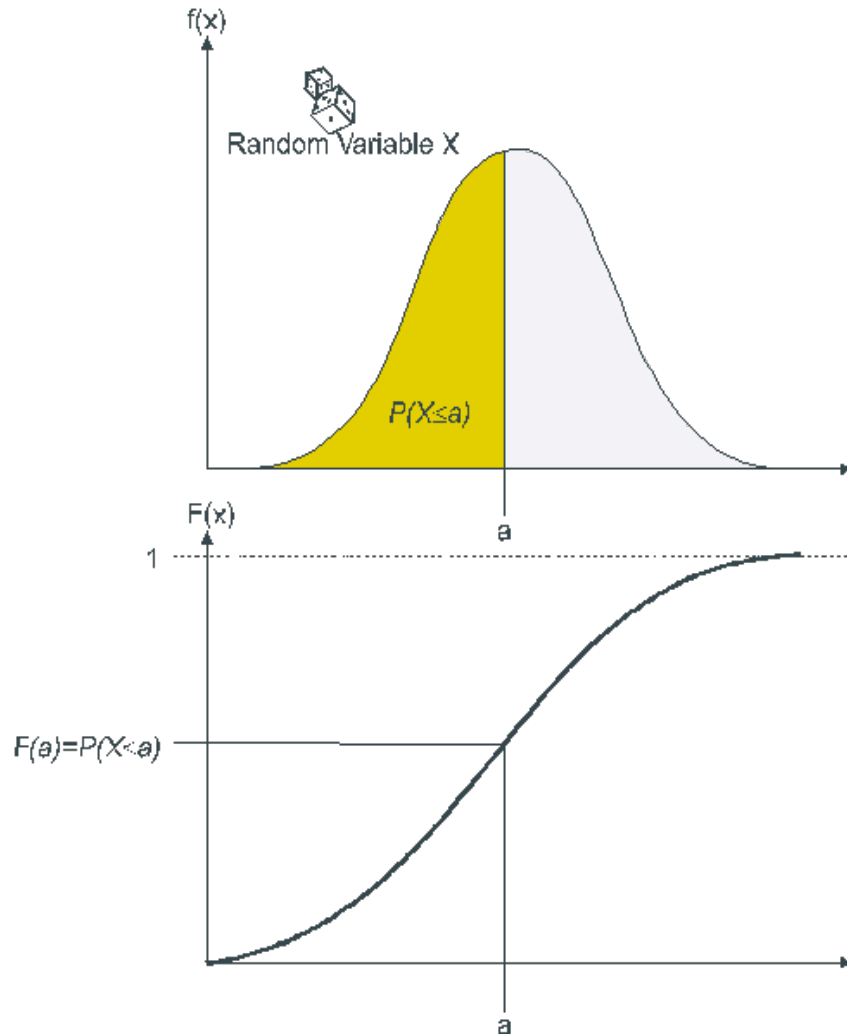
- Reliability decreases sharply as coverage drops and saturates !

	c=0.99, R = 0.90	c = 0.99, R = 0.70	c = 0.80, R = 0.90	c = 0.80, R = 0.90
n = 2	0.989	0.908	0.972	0.868
n = 4	0.999	0.988	0.978	0.918
n = inf	0.999	0.996	0.978	0.921

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# Reliability in terms of CDF



- Let the random variable  $X$  denote the lifetime or time to failure of a component.
- **Reliability  $R(t)$**  = Prob that component survives up to time  $t$   
 $= P(X > t) = 1 - F(t)$

$$= 1 - \int_{-\infty}^t f(t)dt = \int_t^{\infty} f(t)dt$$

# Conditional Reliability

- The previous equation assumes that we started using the component at  $t = 0$  (new). But sometimes we want to evaluate the reliability of a component, given that it has worked until time  $T$  (i.e., used components)

$$R(t | T) = R(T + t) / R(T)$$



# Conditional Reliability (contd..)

- Assume that a component does not age over time. In other words, its survival probability over time  $(y + t)$  is independent of its present age  $t$ .

$$R(y + t) = R(y) R(t)$$

$$(R(t + y) - R(t)) / t = R(t) [R(y) - 1] / t$$

Taking limit as  $t \rightarrow 0$  and as  $R(0) = 1$ , we get

$$R'(y) = R'(0) R(y)$$

Solving the differential equation,  $R(y) = e^{yR'(0)}$

We set  $R'(0) = -\lambda$ , then  **$R(y) = e^{-\lambda y}$ ,  $y > 0$**

# Exponential Distribution

This yields the famous exponential distribution

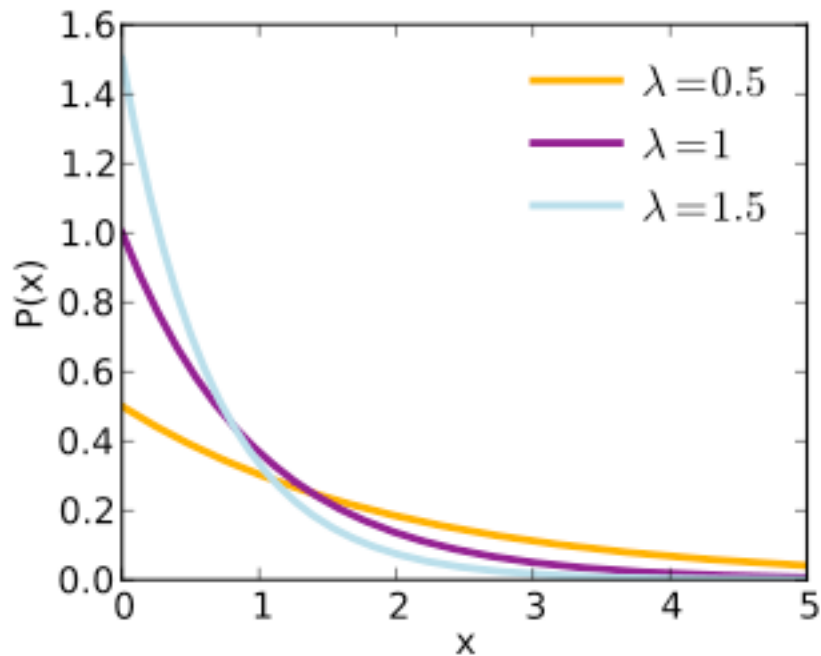
$$F(x) = \begin{cases} 1 - e^{-\lambda x}, & x > 0 \\ 0, & \text{otherwise} \end{cases}$$

$$f(x) = \begin{cases} \lambda e^{-\lambda x}, & x > 0 \\ 0, & \text{otherwise} \end{cases}$$

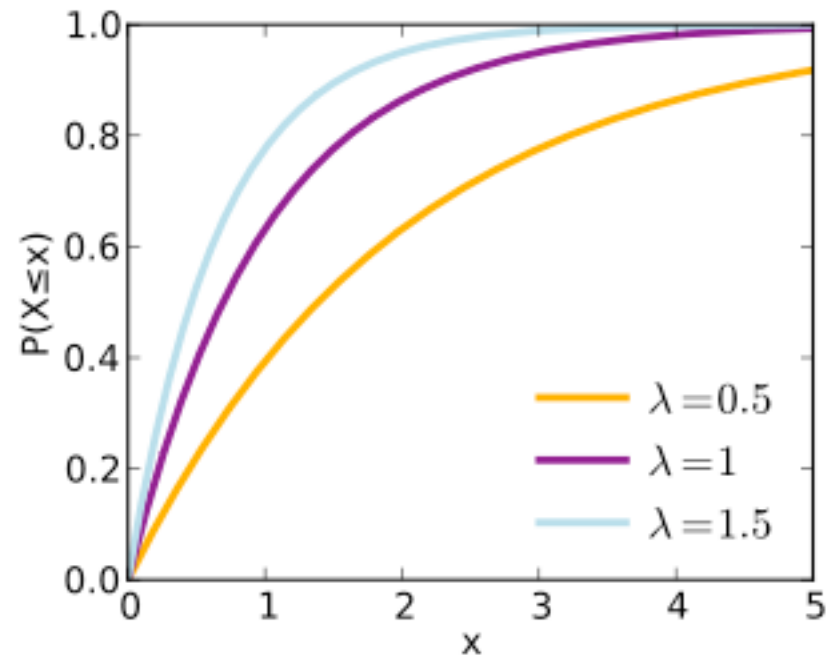
$\lambda$  is called the failure-rate in the context of reliability

# Exponential Distribution -2

- $f(t)$



- $F(t)$



# Exponential Distribution -3

Some properties of exponential distributions:

1.  $P(X \geq t) = e^{-\lambda t}$
2.  $P(a \leq X \leq b) = e^{-\lambda a} - e^{-\lambda b}$
3. Mean time to failure (MTTF) = Mean =  $1 / \lambda$
4. **Memory-less property** (we started with this):

$$P(T > y + t \mid T > y) = P(T > t)$$

**Example:**  $P(T > 40 \mid T > 30) = P(T > 10)$

Does NOT mean:  $P(T > 40 \mid T > 30) = P(T > 40)$



# Why is this useful for Reliability ?

- A used component is as good as new, so no need to replace components that are working fine
- In calculating MTTF, reliability etc. we do not need to keep track of history of the system
  - Especially useful for Markov models (later)
- Makes it very simple to reason about reliability as failure rate is a constant (series/parallel systems)

# Exponential Failure Rate: Series

- Consider a series system in which each component has exponentially distributed and independent lifetimes, with rates  $\lambda_1, \lambda_2, \lambda_3, \dots, \lambda_n$

$$\begin{aligned} R_s &= \text{Prob that system works} = R_1 \cdot R_2 \cdot R_3 \dots R_n \\ &= (1 - F_1)(1 - F_2)(1 - F_3) \dots (1 - F_n) \\ &= e^{-\lambda_1 t} e^{-\lambda_2 t} e^{-\lambda_3 t} \dots e^{-\lambda_n t} \\ &= e^{-(\lambda_1 + \lambda_2 + \lambda_3 + \dots + \lambda_n)t} \rightarrow \text{exponentially distributed} \end{aligned}$$

$$\lambda_{\text{sys}} = (\lambda_1 + \lambda_2 + \lambda_3 + \dots + \lambda_n)$$

# Exponential Failure Rate: Parallel

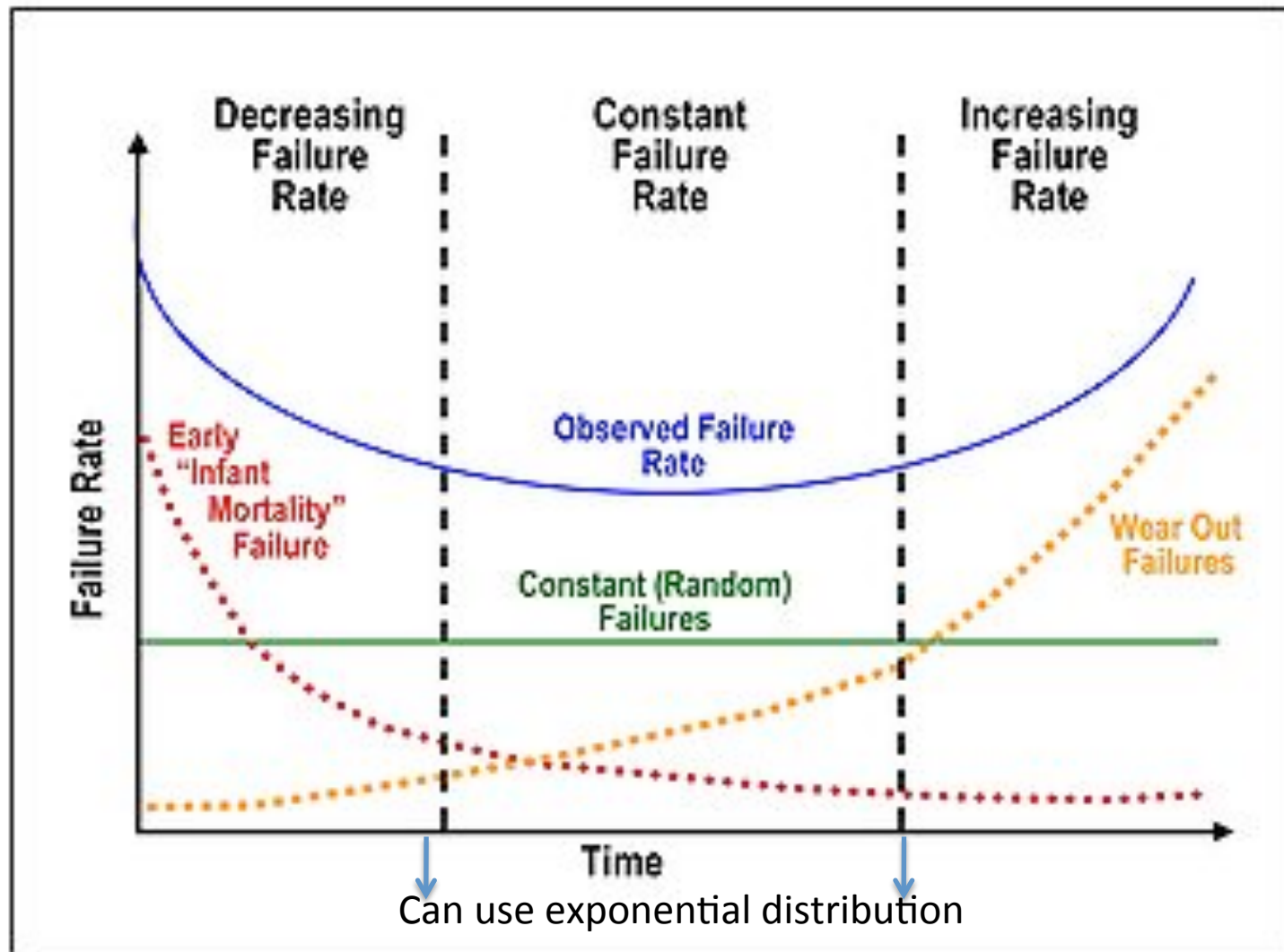
- Consider a parallel system in which each component has exponentially distributed and independent lifetimes with rates  $\lambda_1, \dots, \lambda_n$

$$R_p = 1 - \prod(1 - R_i) = 1 - \prod F_i = \mathbf{1 - \prod(1 - e^{-\lambda_i t})}$$

NOTE: The corresponding failure distribution is not exponential, but is a function of its age.

$$\text{When } \lambda_1 = \lambda_2 = \dots = \lambda_n, \mathbf{R(t) = 1 - (1 - e^{-\lambda t})^n}$$

# Failures in practice: Bathtub curve



# Other Distributions

- Hyper-exponential
- Weibull
- Log-normal
- Normal

# Hypo-exponential distribution

- Sometimes you need to add two random variables,  $X$  and  $Y$ , each of which is exponentially distributed (i.e.,  $Z = X + Y$ )
  - $Z$  follows a distribution called **Hypo-exponential**

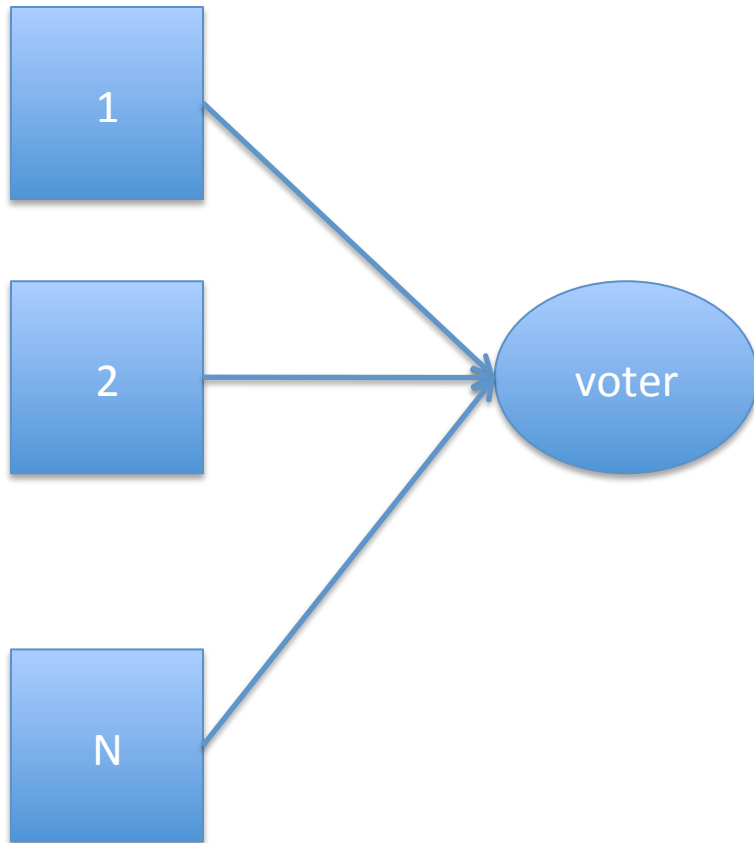
$$f_z(t) = \lambda_1 \lambda_2 / (\lambda_1 - \lambda_2) [ e^{-\lambda_2 t} - e^{-\lambda_1 t} ]$$

$$F(t) = 1 - [ \lambda_2 / (\lambda_2 - \lambda_1) e^{-\lambda_1 t} - \lambda_1 / (\lambda_2 - \lambda_1) e^{-\lambda_2 t} ]$$

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# M-out-of-N system



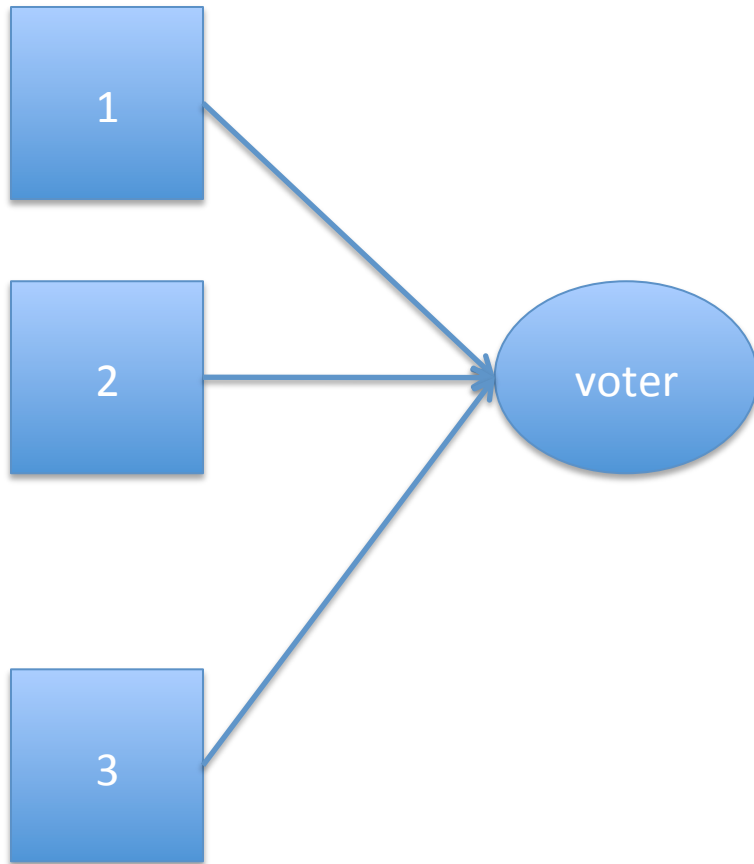
Consider a system with  
'N' components such  
that at least 'M'  
should work for the  
system to work.

Component lifetimes  
are I.I.E.D

$$R_{\text{sys}} = \sum_{j=M}^{j=N} \binom{n}{j} R^j (1-R)^{n-j}$$



# TMR system



- Special case of NMR where  $N=3$ ,  $M=2$

$$R_{\text{TMR}} = 3R^2(1 - R) + R^3$$
$$= 3R^2 - 2R^3$$

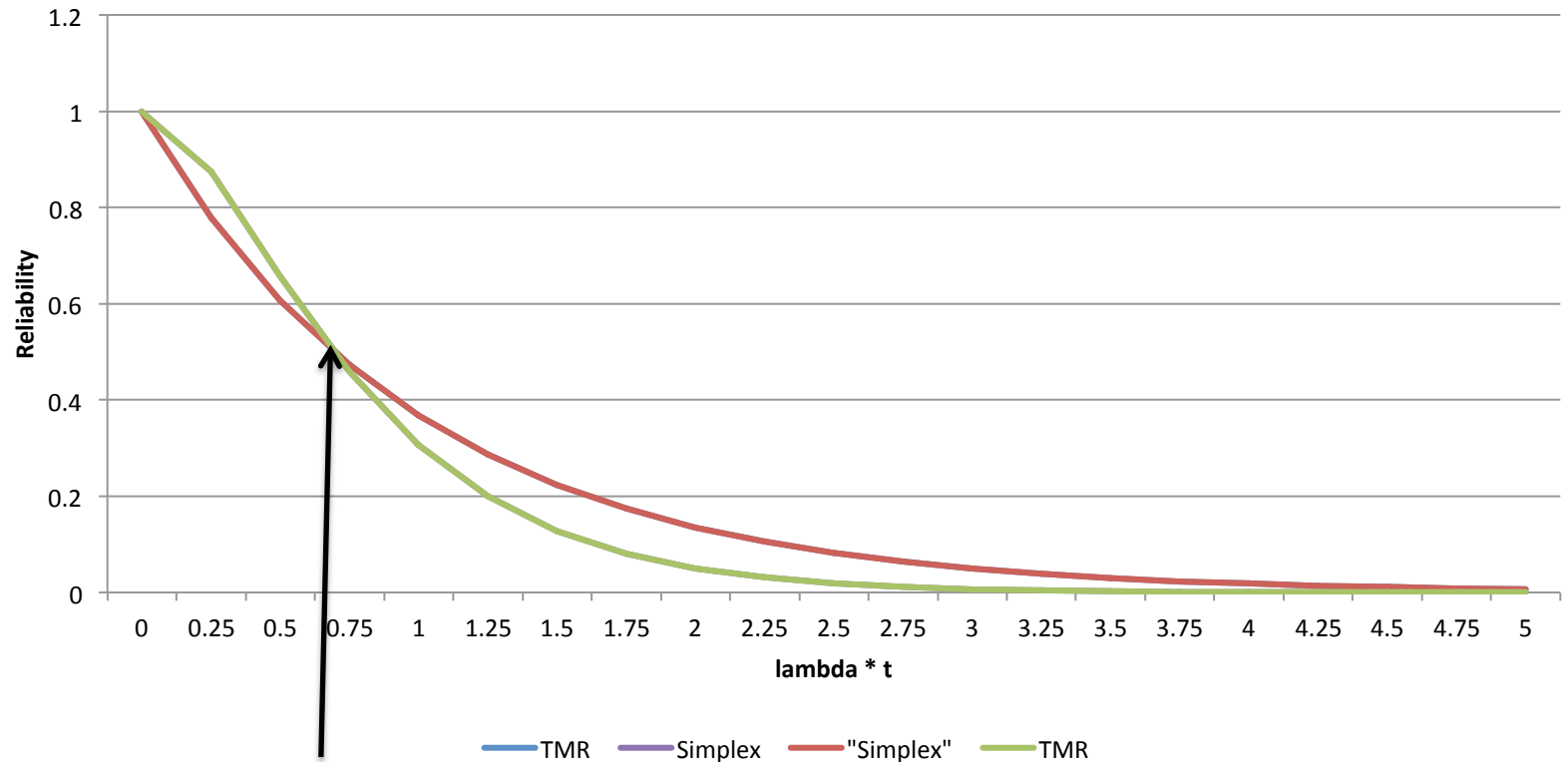
Let  $R(t) = e^{-\lambda t}$ , then

$$R_{\text{TMR}} = 3e^{-2\lambda t} - 2e^{-3\lambda t}$$

$$R_{\text{simplex}} = e^{-\lambda t}$$

# Reliability of TMR

## Comparison of TMR and Simplex



$$T_o = \ln 2 / \lambda$$
$$= 0.7 / \lambda$$

For  $T > T_o$ :  $R_{TMR} < R_{simplex}$  (Why ?)

# TMR Versus Simplex

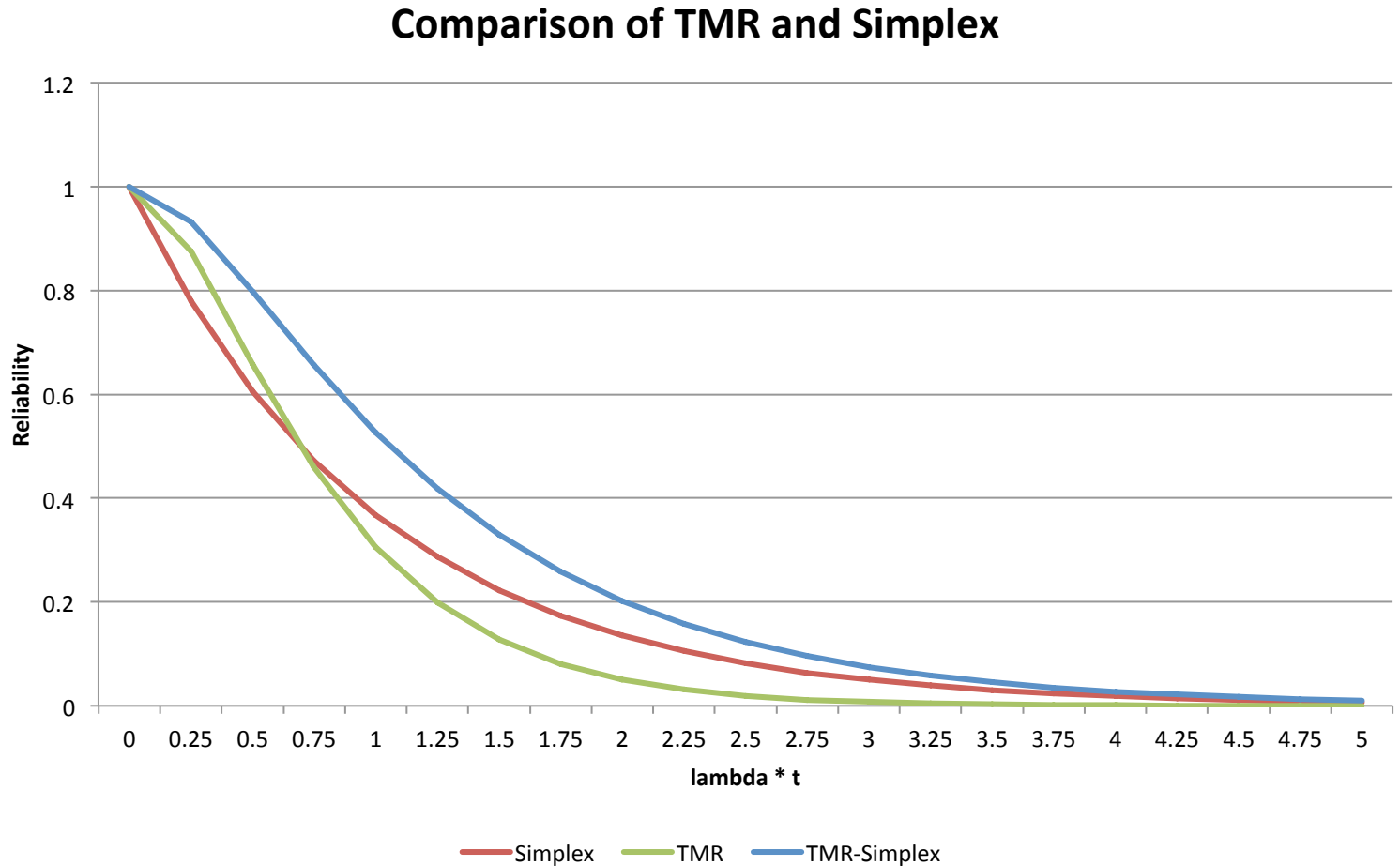
- TMR offers substantially better reliability than Simplex for short mission times ( $T < T_0$ )
  - Used in systems such as airplanes where mission times are typically short ( $<$  component lifetime)
  - Not suitable for long missions such as space systems
- After the first failure, the TMR is equivalent to a system of 2 components in series
  - Failure rate is double that of a single system
  - Second component does not provide any benefit

# TMR-Simplex System

- Can we combine the advantages of TMR and Simplex in the same system ?
  - After one system fails in a TMR, we switch to a simplex configuration by discarding a component. So this means we discard a good component

$$\begin{aligned} R(t) &= 1 - [ 1 - 3/(3-1) e^{-\lambda t} + 1/(3-1) e^{-3\lambda t} ] \\ &= (3/2)e^{-\lambda t} - (1/2)e^{-3\lambda t} \quad (\text{hypo-exponential}) \end{aligned}$$

# Reliability of TMR-Simplex



# TMR versus TMR-Simplex

- TMR Simplex achieves much higher MTTF than TMR – can be used in long-term missions
- However, the reliability benefits provided by TMR are not available after the first failure
- Also, false-alarms possible if wrong detection
  - May degrade reliability considerably

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# TMR – Voter Reliability

Voter is a single point of failure in TMR systems  
(equivalent to a series system with Voter)

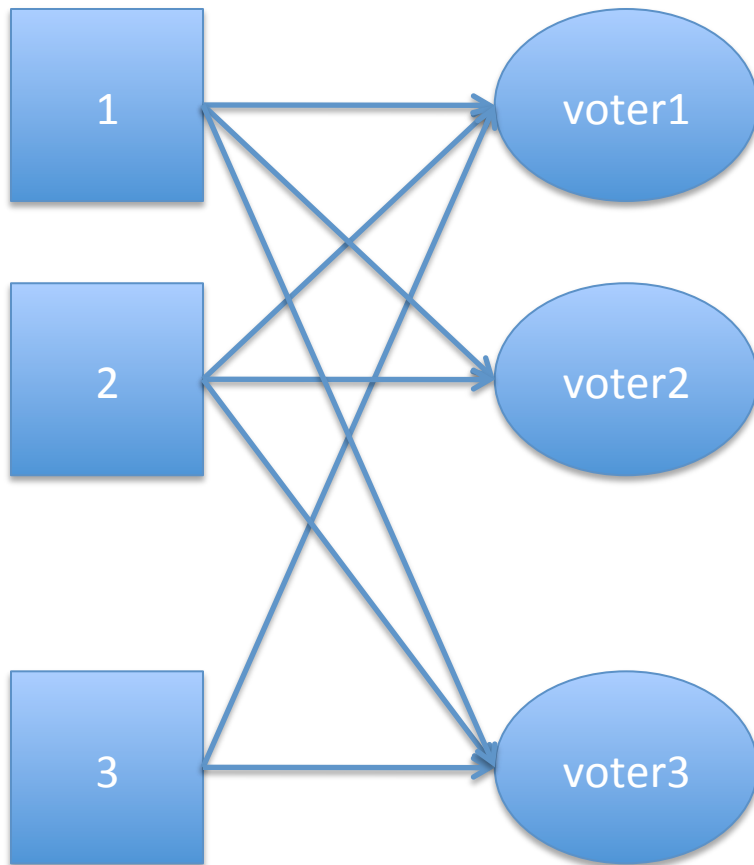
$$R_{TMR} = R_V [R_M^3 + 3R_M^2(1 - R_M)]$$

Reliability is only as good as reliability of Voter

1. Voter can fail silently and discard correct outcomes -> switch to Simplex in worst case
2. Voter can prevent faulty outcomes from being suppressed – much more serious kind of error



# TMR with redundant voters



- Use a TMR configuration for the Voter as well.

$$R_V = R_V^3 + 3R_V^2(1 - R_V)$$

However, there needs to be a single voter somewhere !!!

# TMR Voting: Practical issues

- Voter also introduces a performance delay due to variations in clock-speeds/network delays
- What is the right granularity of voting ?
  - instruction-level, module-level, syscall boundaries
- How to handle non-determinism in voting ?
  - Ensuring determinism among replicas is hard
  - Discard non-deterministic state during voting

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