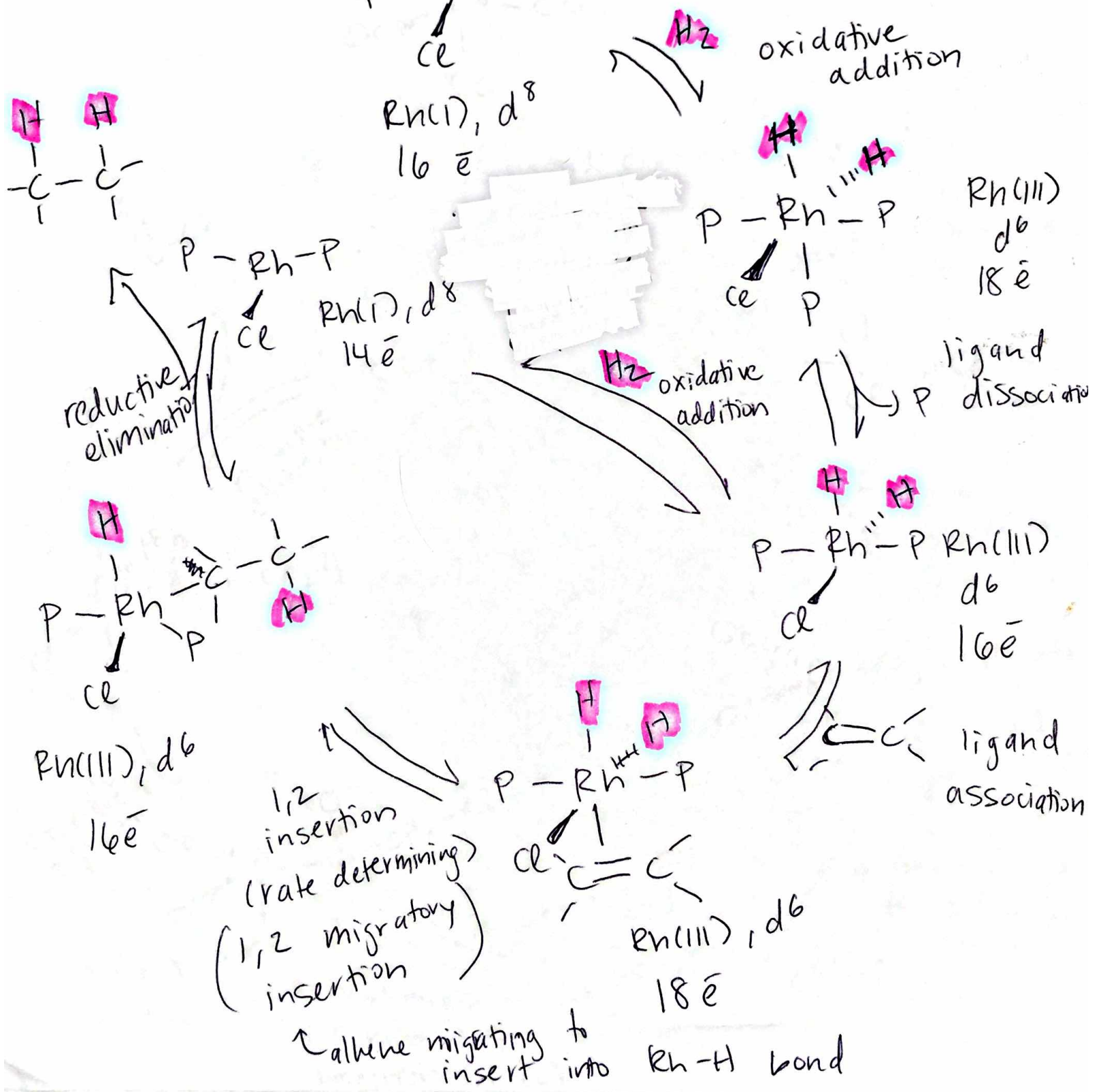
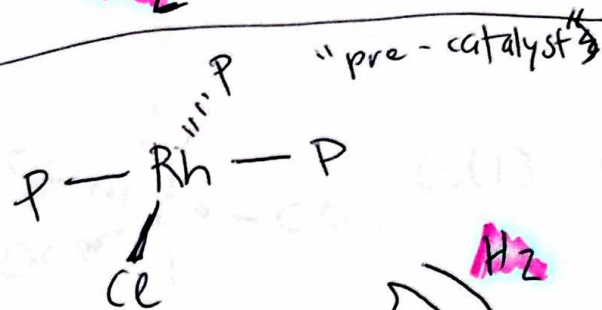
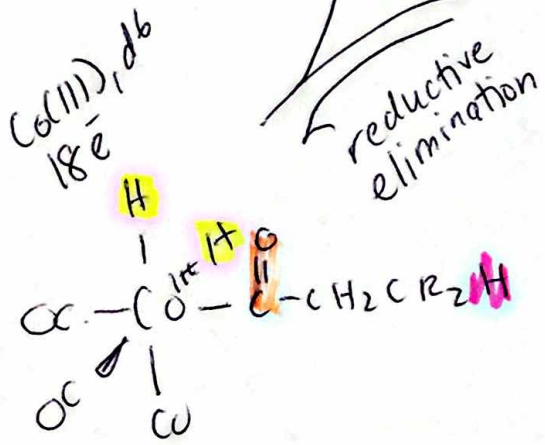
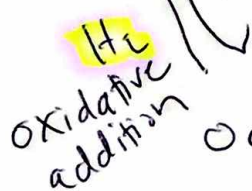
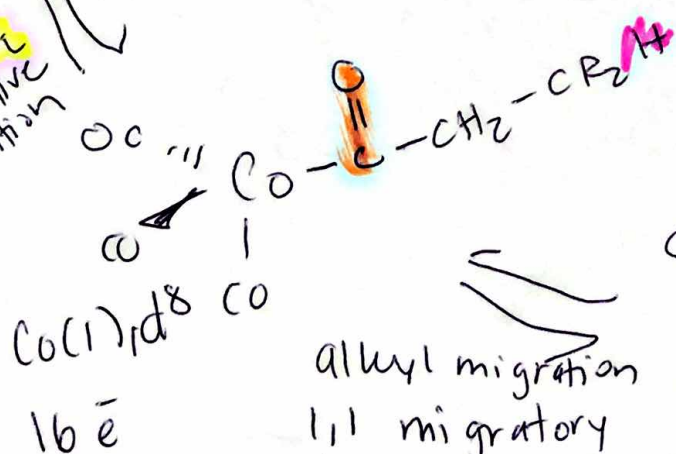
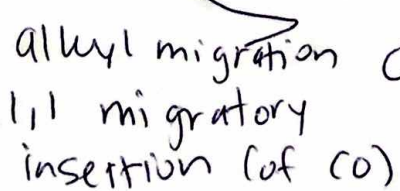
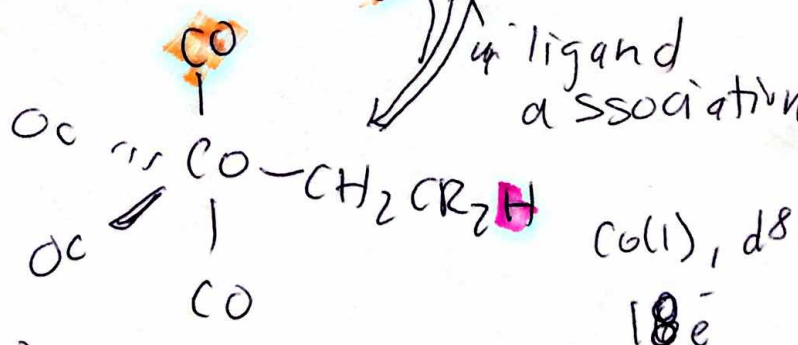
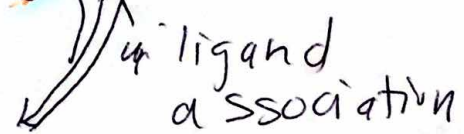
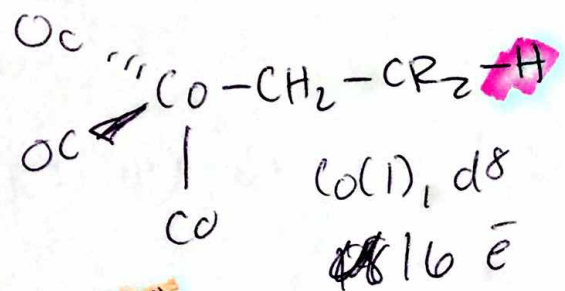
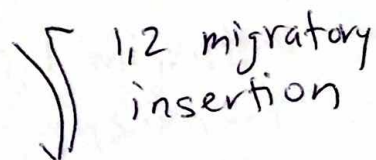
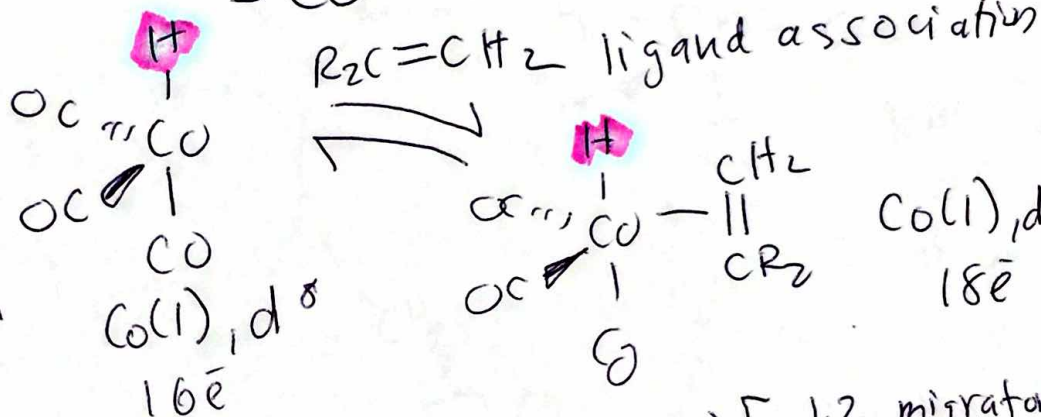
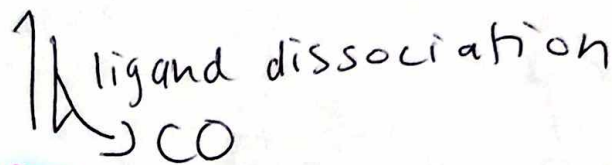
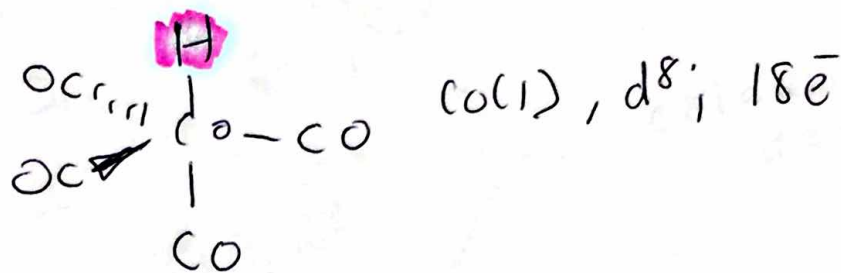
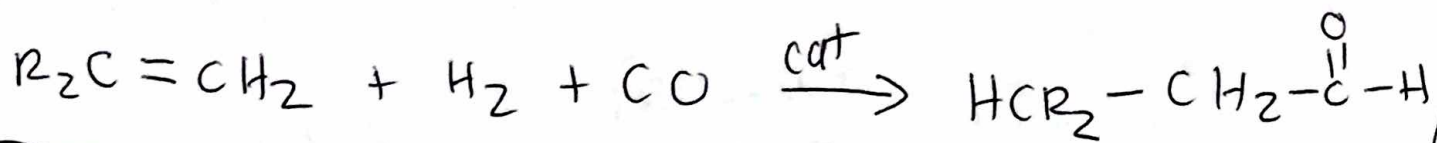


Wilkinson's Catalyst, hydrogenation



Hydroformylation (oxo) process



Monsanto acetic acid process

